# SLM additive manufacturing system

**Realizer SLM 125**

Additive manufacturing equipment that constructs a component by sequentially fusing layers of powder based on a three-dimensional CAD model

## Technical specification

- **Layer height**: 20–50µm
- **Build volume**: 125 x 125 x 180(z)mm
- **Power**: 200W IPG Ytterbium fibre laser

## Features and benefits

- Build chamber purged with argon gas – process takes place in an inert (argon) environment with an oxygen level below 0.1%
- Integrated powder recycling system
- Preheat capability
- Able to process:
  - Titanium – Ti6Al4V Grade 5, 23
  - Nickel – IN718, IN625, IN713C
  - Aluminium – AlSi10Mg
  - Stainless steel – SS316L, SS304
  - Cobalt chrome
  - Other special materials such as tantalum, MP35N and Nimonic 90

## Some applications

- Customised components – eg patient-specific medical implants created directly from CT scans with minimal lead time
- Complex components – eg hydraulic manifolds with complex internal passages that are otherwise labour-intensive or impossible to manufacture using conventional methods
- Integration of many components into a single assembly – eg heat exchanges featuring integral fine and complex features
- Components with conformal cooling – creating tools with a reduced cycle time, longer operational life and a reduction in moulding scrap rates
- Lightweight components – eg lightweight aircraft components with designs unachievable using conventional manufacturing
- Internal lattice structures – minimises mass without compromising structural support, rigidity or heat transfer capabilities, eg helicopter exhaust gas nozzles with integral cooling